

Date: Monday, 6/5/2006 7:41:03 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DOUBLER ASSEMBLY	
Job Number	: 27341-1		Part Number	: D314010	
Estimate Number	: 12368		Drawing Number	: D3140	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 6/5/2006 S.O. No. : N/A		Drawing Revision	: D1	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 6/30/2006	
Previous Run	: N/A		Qty:	2 Um: Each	
Written By					
Checked & Approved By					
Comment	: Est. A 06.04.19 New Issue KJ				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D314085	Angle
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Angle Batch <u>B27375-1</u> <u>18060609(1)</u>		
2.0	D314089	Doubler
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Doubler Batch <u>B27376</u> <u>18060609(1)</u>		
3.0	MS20426AD34	RIVET
Comment: Qty.: 5.0000 Each(s)/Unit Total : 10.0000 Each(s)		
RIVET Batch <u>M19099</u> <u>18060609(1)</u>		
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		
Assemble as per Dwg D3140 <u>18060609(1)</u>		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>18060609</u>		

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Description:

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:                   

*cLoc6/09/06 ①*

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*SP 06/06/09 ①*

Job Completion



*cLoc6/09/06*